

Work Order ID 141176

Monday, February 22, 2016 10:59:00 AM

141176

Page 1

Item ID: D412-760-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cabin Floor Protector

Start Date: 1/29/2016 Start Qty: 3.00

3

Cust Item ID:

Required Date: 2/19/2016 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: MLS Date: FEB 22 2016

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-760	G
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MLS

MLS 16-02-22 (3)

100

Document Control

0.00

100

DOCUMENT CONTROL

0.00

DC

Memo

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

3

DAS
28
9-89

FEB 23 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

3

DAS
6
9-89



FEB 22 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

3

DAS
28
9-89

FEB 23 2016

Monday, February 22, 2016 10:59:00 AM

Item ID: D412-760-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cabin Floor Protector

Stop *NS2*

Start Date: 1/29/2016 **Start Qty:** 3.00

3

Cust Item ID:

Required Date: 2/19/2016 **Req'd Qty:** 3.00

3

Customer:

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

0.00

Packaging

Memo

Identify ~~and pack~~ for shipping as per PPP D412-760-011

Location:FG049

X2

x1 sold

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.01

Quality Control

3 DAS
28
9-89

FEB 23 2016

MVS FEB 23 2016

MC5 FEB 23 2016

Picklist Print

Monday, February 22, 2016 10:59:03 AM

Page 1

Work Order ID: 141176

141176

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 1/29/2016

Required Date: 2/19/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1 *D3574-1* Cabin Floor Protector DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	3	**	141184	DAS 27 6 9-89
D3574-2 *D3574-2* Cabin Floor Protector DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	3	**	141191	DAS 27 6 9-89
D3575-1 *D3575-1* Cargo Floor Protector DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	3	**	141186	DAS 27 6 9-89
D3575-2 *D3575-2* Cargo Floor Protector DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	3	**	141190	DAS 27 6 9-89
D3580-1 *D3580-1* Joggle Bracket DAS 28 9-89		Manufactured	No			110	Each	19.0000	6	18	**		DAS 27 6 9-89

Location

Loc Qty

Loc Code

ST043

19

136060

19

18

DAS
28
9-89

FEB 22 2016

Picklist Print

Monday, February 22, 2016 10:59:03 AM

Page 2

Work Order ID: 141176

141176

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 1/29/2016

Required Date: 2/19/2016

Start Qty: 3.00

Required Qty: 3.00

D3628-1 Manufactured No 110 Each 328.0000 14 42

D3628-1

Washer, Cupped

DAS
6
9-89
MS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	10	
83587	10	
ST046	68	
123627	68	98
ST051A	250	
140056	250	

D3628-3 Manufactured No 110 Each 153.0000 6 18

D3628-3

Cupped Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST046	153	
96308	153	18

MS24694-S100 Purchased No 110 Each 52.0000 6 18

MS24694-S100

Flat Head Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST283	52	
m132823	52	18

MS24694-S54 Purchased No 110 Each 132.0000 14 42

MS24694-S54

SCREW

DAS
28
9-89

Location

Loc Qty

Loc Code

ST284	132	
m133134	32	32
m134063	100	10

DAS
6
9-89
MS
27
9-89

DAS
6
9-89
MS
27
9-89
FER 27 2016

Picklist Print

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Work Order ID: 141176

141176

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 1/29/2016

Required Date: 2/19/2016

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

110

Each

1,430.000

28

84

NAS1149D0363.J

Washer

DAS
6
9-89
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA	64
m130799	64
ST260a	1000
m134055	1000
ST263	366
m133932	366

NAS1149D0463J

Purchased

No

110

Each

5,527.000

12

36

NAS1149D0463.J

WASHER

DAS
6
9-89
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA	237
M129390	41
M132035	196
ST263	3942
M134039	3942
ST269	1348
M130799	360
M132317	100
M132677	888

FEB 22 2016

36

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REFERENCE ONLY

IIN-D412-760
Page 41 of 43

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Revision: G
Date: 13.01.03